

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 63910

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Thursday, November 18, 2010 3:54:16 PM

Item ID:	D4004-5	Accept		Setup	Start		
Revision ID:							
Item Name:	Bottom Strap Attach Bracket				Stop		
Start Date:	11/26/2010	Start Qty:	4.00		Cust Item ID:		
Required Date:	12/3/2010	Req'd Qty:	4.00		Customer:		
Reference:							
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
110 QC	QC5- Inspect part completeness to step on W/O Quality Control	0.00	<i>Sol1207</i>				<i>4</i>		
120 HandFinish	Chemical Conversion Coat per QSI005 4.1 Hand Finishing	0.00						<i>11 BL0-127.</i>	
130 QC	QC3- Inspect Part Finish Quality Control	0.00	<i>2) M 10/12/07</i>				<i>X4</i>		

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	QC:	Date:	SPC (Y/N):	Date:	Stop		

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140 	Identify as per dwg & Stock Location: <u>109</u>	0.00							<u>10/12/10</u> <u>sf</u> <u>40</u>
Packaging	Memo	0.00							
Packaging									
150 	QC21- Final Inspection - Work Order Release	0.00							<u>10/12/08</u> <u>jj</u>
QC	Memo	0.00							
Quality Control									<u>planned</u> <u>41</u>

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Picklist Print

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Work Order ID: 63910



Parent Item: D4004-5



Parent Item Name: Bottom Strap Attach Bracket

Start Date: 11/26/2010

Required Date: 12/3/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev A 09.12.15 new issue EC verified by:DD
10.05.17 as per ECN10-562 DD verf:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3033-144 		Manufactured	No			100	f	32.9001	0.41	1.726316		<i>M-F 6/12/07</i>	
Seat Track													<i>1-72636</i>

Location

ST492

30209

58045

✓

Loc Qty

32.900142

2.900142

30

Loc Code

1-72636

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8

7

6

5

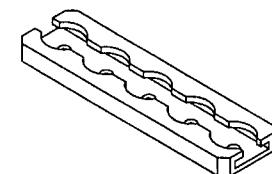
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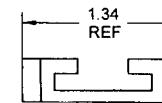
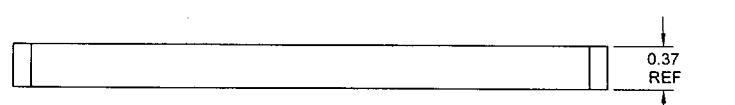
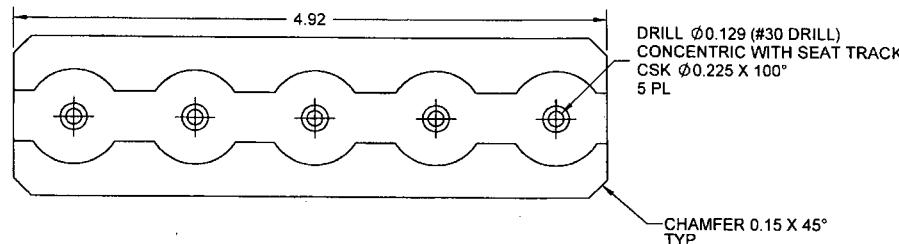
2

1

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4004-5	JCA-M47-2-23



63910



D4004-5 BOTTOM STRAP ATTACH BRACKET

RELEASED
R 2010-05-05
M

A NOTES:

- 1) MATERIAL: MADE FROM ANCRA P/N 40456-11-144
OR BROWNLINE P/N 20276-144-0-0
OR D3033-144
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4004-5" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.14 lbs

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		REV. A
MFG. APPR.		DRAWING NO. D4004 SHEET 7 OF 11
APPROVED		TITLE SIDE RESTRAINT
DE APPR.		SCALE NTS
DATE	10.02.10	Copyright © 2010 by DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD

8 7 6 5 4 3 2 1

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